

Section 1 - PRODUCT AND COMPANY IDENTIFICATION**Material Name**

Poco Graphite Powder

Product Use

semiconductor manufacture

Restrictions on Use

None known.

Details of the supplier of the safety data sheet

Entegris, Inc.
129 Concord Road
Building 2
Billerica, MA 01821
USA

Telephone Number: +1-952-556-4181

Telephone Number: +1-800-394-4083 (toll free within North America)

Emergency Telephone Number:

CHEMTREC - U.S. - 1-800-424-9300

CHEMTREC - Intl. - 1-703-527-3887

E-mail: Product.stewardship@entegris.com

Section 2 - HAZARDS IDENTIFICATION**Classification in accordance with paragraph (d) of 29 CFR 1910.1200.**

Combustible Dust

Specific Target Organ Toxicity - Repeated Exposure - Category 2 (circulatory system , liver)

GHS Label Elements**Symbol(s)****Signal Word**

Warning

Hazard Statement(s)

May form combustible dust concentrations in air.

May cause damage to organs through prolonged or repeated exposure. (circulatory system , liver)

Precautionary Statement(s)**Prevention**

Do not breathe dust.

Response

Get medical advice/attention if you feel unwell.

Storage

None needed according to classification criteria.

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Disposal

Dispose of contents/container in accordance with local/regional/national/international regulations.

Other Hazards

None known.

Section 3 - COMPOSITION / INFORMATION ON INGREDIENTS

CAS	Component Name	Percent
7782-42-5	Graphite	99-100

Section 4 - FIRST AID MEASURES**Inhalation**

If adverse effects occur, remove to uncontaminated area. Give artificial respiration if not breathing. Get immediate medical attention.

Skin

Wash skin with soap and water for at least 15 minutes while removing contaminated clothing and shoes. Get medical attention, if needed. Thoroughly clean and dry contaminated clothing and shoes before reuse.

Eyes

Flush eyes with plenty of water for at least 15 minutes. Then get immediate medical attention.

Ingestion

If swallowed, get medical attention.

Most Important Symptoms/Effects**Acute**

respiratory tract irritation, skin irritation, eye irritation

Delayed

circulatory system damage, liver damage

Indication of any immediate medical attention and special treatment needed

Treat symptomatically and supportively.

Section 5 - FIRE FIGHTING MEASURES**Extinguishing Media****Suitable Extinguishing Media**

Use extinguishing agents appropriate for surrounding fire.

Unsuitable Extinguishing Media

None known.

Special Hazards Arising from the Chemical

Negligible fire hazard. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Hazardous Combustion Products

oxides of carbon

Advice for firefighters

Negligible fire hazard. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Fire Fighting Measures

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Move container from fire area if it can be done without risk. Cool containers with water from unmanned hose holder or monitor nozzles until well after fire is out. Use extinguishing agents appropriate for surrounding fire. Avoid inhalation of material or combustion by-products. Dike for later disposal.

Special Protective Equipment and Precautions for Firefighters

Wear full protective fire fighting gear including self contained breathing apparatus (SCBA) for protection against possible exposure.

Section 6 - ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

Wear personal protective clothing and equipment. Minimize dust generation and accumulation. Keep unnecessary people away, isolate hazard area and deny entry. Provide adequate ventilation. Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid the creation of dust when handling and avoid all possible sources of ignition (spark or flame). Non-sparking tools should be used when working with dust. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Methods and Materials for Containment and Cleaning Up

Keep unnecessary people away, isolate hazard area and deny entry. If sweeping of a contaminated area is necessary, use a dust suppressant agent. Collect spill using a vacuum cleaner with a HEPA filter or wet and scoop up dry spills. Avoid sweeping spilled dry material. Eliminate ignition sources including sources of electrical, static or frictional sparks. Keep out of water supplies and sewers. Prevent entry into waterways, sewers, basements, or confined areas. Avoid accumulation of airborne dusts. Small spills: Move containers away from spill to a safe area. Vacuum or sweep up material and place in a designated, labeled waste container. Large spills: If emergency personnel are unavailable vacuum or carefully scoop up spilled materials and place in an appropriate container for disposal. Avoid creating dusty conditions and prevent wind dispersal.

Environmental Precautions

Avoid release to the environment.

Section 7 - HANDLING AND STORAGE

Precautions for Safe Handling

Do not breathe dust. Wash thoroughly after handling. Avoid contact with eyes, skin and clothing. Avoid significant deposits of material, especially on horizontal surfaces, which may become airborne and form combustible dust clouds and may contribute to secondary explosions.

Conditions for Safe Storage, Including any Incompatibilities

None needed according to classification criteria.

Store and handle in accordance with all current regulations and standards. Store in a well-ventilated area.

Keep container tightly closed. Keep separated from incompatible substances.

Incompatible Materials

oxidizing materials

Section 8 - EXPOSURE CONTROLS / PERSONAL PROTECTION

Component Exposure Limits

Graphite	7782-42-5
ACGIH:	2 mg/m ³ TWA (all forms except graphite fibers) respirable particulate matter

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OSHA (US):	15 mg/m3 TWA (synthetic) total dust ; 5 mg/m3 TWA (synthetic) respirable fraction
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ACGIH - Threshold Limit Values - Biological Exposure Indices (BEI)

There are no biological limit values for any of this product's components.

Engineering Controls

Provide local exhaust ventilation system. Ensure that dust-handling systems (such as exhaust ducts, dust collectors, vessels, and processing equipment) are designed in a manner to prevent the escape of dust into the work area (i.e., there is no leakage from the equipment). Ensure compliance with applicable exposure limits.

Individual Protection Measures, such as Personal Protective Equipment

Eye/face protection

Wear safety glasses.

Skin Protection

Wear appropriate chemical resistant clothing.

Respiratory Protection

SCBA with full face piece should be available in case of emergency.

Glove Recommendations

Wear appropriate chemical resistant gloves.

Section 9 - PHYSICAL AND CHEMICAL PROPERTIES

Appearance	gray solid (powder)	Physical State	solid
Odor	odorless	Color	gray
Odor Threshold	Not available	pH	Not available
Melting Point	Not available	Boiling Point	Not available
Boiling Point Range	Not available	Freezing point	Not available
Evaporation Rate	Not available	Flammability (solid, gas)	Not flammable
Autoignition Temperature	Not available	Flash Point	(Not flammable)
Lower Explosive Limit	Not available	Decomposition temperature	Not available
Upper Explosive Limit	Not available	Vapor Pressure	Not available
Vapor Density (air=1)	Not available	Specific Gravity (water=1)	Not available
Water Solubility	(Insoluble)	Partition coefficient: n-octanol/water	Not available
Viscosity	Not available	Kinematic viscosity	Not available
Solubility (Other)	Not available	Density	Not available
Physical Form	Powder	Molecular Formula	C

Molecular Weight 12.01

Section 10 - STABILITY AND REACTIVITY**Reactivity**

No reactivity hazard is expected.

Chemical Stability

Stable at normal temperatures and pressure.

Possibility of Hazardous Reactions

Will not polymerize.

Conditions to Avoid

Avoid accumulation of airborne dusts. Avoid contact with incompatible materials.

Incompatible Materials

oxidizing materials

Hazardous decomposition products**Thermal decomposition products**

oxides of carbon

Section 11 - TOXICOLOGICAL INFORMATION**Information on Likely Routes of Exposure****Inhalation**

irritation

Skin Contact

irritation

Eye Contact

irritation

Ingestion

gastrointestinal irritation

Acute and Chronic Toxicity**Component Analysis - LD50/LC50**

The components of this material have been reviewed in various sources and the following selected endpoints are published:

Graphite (7782-42-5)Inhalation LC50 Rat >2000 mg/m³ 4 h (no deaths occurred)**Product Toxicity Data****Acute Toxicity Estimate**

No data available.

Immediate Effects

respiratory tract irritation, skin irritation, eye irritation

Delayed Effects

circulatory system damage, liver damage

Irritation/Corrosivity Data

respiratory tract irritation, skin irritation, eye irritation

Respiratory Sensitization

No data available.

Dermal Sensitization

No data available.

Component Carcinogenicity

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Graphite	7782-42-5
DFG:	Category 4 (no significant contribution to human cancer ;except ultrafine particles ;inhalable fraction)

Germ Cell Mutagenicity

No data available.

Tumorigenic Data

No data available.

Reproductive Toxicity

No data available.

Specific Target Organ Toxicity - Single Exposure

No target organs identified.

Specific Target Organ Toxicity - Repeated Exposure

circulatory system, liver

Aspiration hazard

No data available.

Medical Conditions Aggravated by Exposure

No data available.

Additional Data

No data available.

Section 12 - ECOLOGICAL INFORMATION**Component Analysis - Aquatic Toxicity**

Graphite	7782-42-5
Fish:	LC50 96 h Danio rerio >100 mg/L [semi-static]

Persistence and Degradability

No data available.

Bioaccumulative Potential

No data available.

Mobility

No data available.

Other Toxicity

No data available.

Section 13 - DISPOSAL CONSIDERATIONS**Disposal Methods**

Dispose in accordance with all applicable regulations.

Component Waste Numbers

The U.S. EPA has not published waste numbers for this product's components.

Section 14 - TRANSPORT INFORMATION**US DOT Information:**

UN/NA #: Not regulated

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IATA Information:

UN#: Not regulated

IMDG Information:

UN#: Not regulated

International Bulk Chemical Code

This material does not contain any chemicals required by the IBC Code to be identified as dangerous chemicals in bulk.

Section 15 - REGULATORY INFORMATION

U.S. Federal Regulations

None of this product's components are listed under SARA Sections 302/304 (40 CFR 355 Appendix A), SARA Section 313 (40 CFR 372.65), CERCLA (40 CFR 302.4), TSCA 12(b), or require an OSHA process safety plan.

SARA Section 311/312 (40 CFR 370 Subparts B and C) reporting categories

Combustible Dust; Specific Target Organ Toxicity

U.S. State Regulations

The following components appear on one or more of the following state hazardous substances lists:

Component	CAS	CA	MA	MN	NJ	PA
Graphite	7782-42-5	Yes	Yes	Yes	Yes	Yes

California Safe Drinking Water and Toxic Enforcement Act (Proposition 65)

Not listed under California Proposition 65.

Component Analysis - Inventory

Graphite (7782-42-5)

US	CA	AU	CN	EU	JP - ENCS	JP - ISHL	KR KECI - Annex 1	KR KECI - Annex 2
Yes	DSL	Yes	Yes	EIN	No	No	Yes	No

KR - REACH CCA	MX	NZ	PH	TH-TECI	TW, CN	VN (Draft)
No	Yes	Yes	Yes	Yes	Yes	Yes

U.S. Inventory (TSCA)

Listed on inventory.

Section 16 - OTHER INFORMATION

NFPA Ratings

Health: 1 Fire: 0 Instability: 0

Hazard Scale: 0 = Minimal 1 = Slight 2 = Moderate 3 = Serious 4 = Severe

Summary of Changes

9/14/2021 - Update to Section(s) 9, 11, 12, 15.

Preparation Date

01/30/2017

Revision date

9/14/2021

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Key / Legend

ACGIH - American Conference of Governmental Industrial Hygienists; ADR - European Road Transport; AU - Australia; BOD - Biochemical Oxygen Demand; C - Celsius; CA - Canada; CA/MA/MN/NJ/PA - California/Massachusetts/Minnesota/New Jersey/Pennsylvania*; CAS - Chemical Abstracts Service; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CFR - Code of Federal Regulations (US); CLP - Classification, Labelling, and Packaging; CN - China; CPR - Controlled Products Regulations; DFG - Deutsche Forschungsgemeinschaft; DOT - Department of Transportation; DSD - Dangerous Substance Directive; DSL - Domestic Substances List; EC - European Commission; EEC - European Economic Community; EIN - European Inventory of (Existing Commercial Chemical Substances); EINECS - European Inventory of Existing Commercial Chemical Substances; ENCS - Japan Existing and New Chemical Substance Inventory; EPA - Environmental Protection Agency; EU - European Union; F - Fahrenheit; F - Background (for Venezuela Biological Exposure Indices); IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; ICAO - International Civil Aviation Organization; IDL - Ingredient Disclosure List; IDLH - Immediately Dangerous to Life and Health; IMDG - International Maritime Dangerous Goods; ISHL - Japan Industrial Safety and Health Law; IUCLID - International Uniform Chemical Information Database; JP - Japan; Kow - Octanol/water partition coefficient; KR KECI Annex 1 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL); KR KECI Annex 2 - Korea Existing Chemicals Inventory (KECI) / Korea Existing Chemicals List (KECL), KR - Korea; LD50/LC50 - Lethal Dose/ Lethal Concentration; KR REACH CCA - Korea Registration and Evaluation of Chemical Substances Chemical Control Act; LEL - Lower Explosive Limit; LLV - Level Limit Value; LOLI - List Of LIsts™ - ChemADVISOR's Regulatory Database; MAK - Maximum Concentration Value in the Workplace; MEL - Maximum Exposure Limits; MX - Mexico; Ne - Non-specific; NFPA - National Fire Protection Agency; NIOSH - National Institute for Occupational Safety and Health; NJTSR - New Jersey Trade Secret Registry; Nq - Non-quantitative; NSL - Non-Domestic Substance List (Canada); NTP - National Toxicology Program; NZ - New Zealand; OSHA - Occupational Safety and Health Administration; PEL - Permissible Exposure Limit; PH - Philippines; RCRA - Resource Conservation and Recovery Act; REACH - Registration, Evaluation, Authorisation, and restriction of Chemicals; RID - European Rail Transport; SARA - Superfund Amendments and Reauthorization Act; Sc - Semi-quantitative; STEL - Short-term Exposure Limit; TCCA - Korea Toxic Chemicals Control Act; TDG - Transportation of Dangerous Goods; TH-TECI - Thailand - FDA Existing Chemicals Inventory (TECI); TLV - Threshold Limit Value; TSCA - Toxic Substances Control Act; TW - Taiwan; TWA - Time Weighted Average; UEL - Upper Explosive Limit; UN/NA - United Nations /North American; US - United States; VLE - Exposure Limit Value (Mexico); VN (Draft) - Vietnam (Draft); WHMIS - Workplace Hazardous Materials Information System (Canada).

Other Information

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